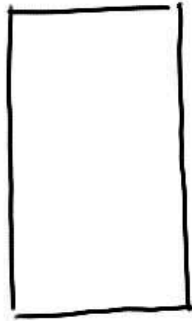


how to **LASER CUT**

A basic guide to achieve laser cutting

Based in a CFL-CMA13T machine at Universidad Iberoamericana Puebla

you'll need



Cutting material

Suggested:

MDF, cardboard, paper

Avoid:

PVC, vinyl, polycarbonate

*Generate toxins that damage the air
and the machine



USB

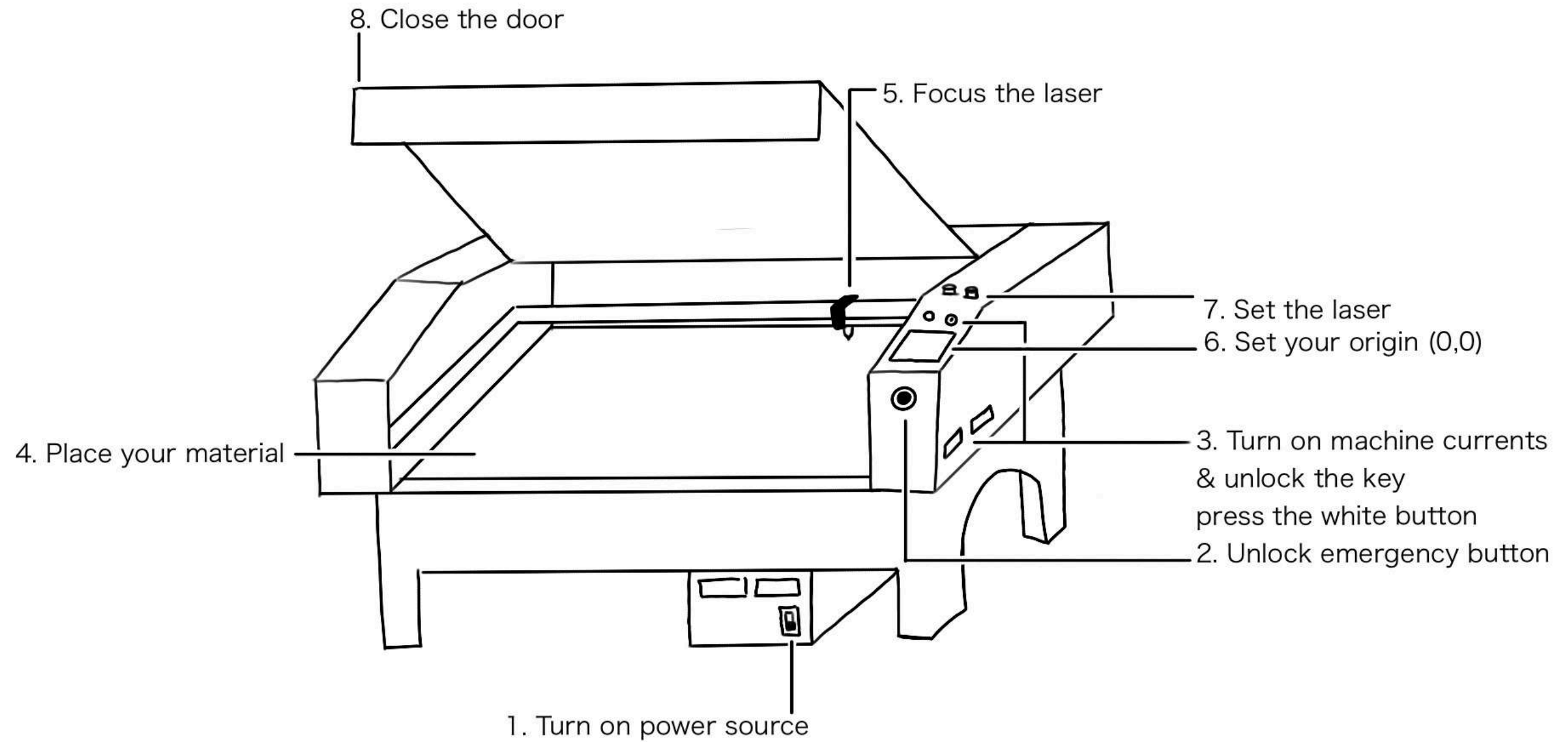
(key for software)



Key for machine

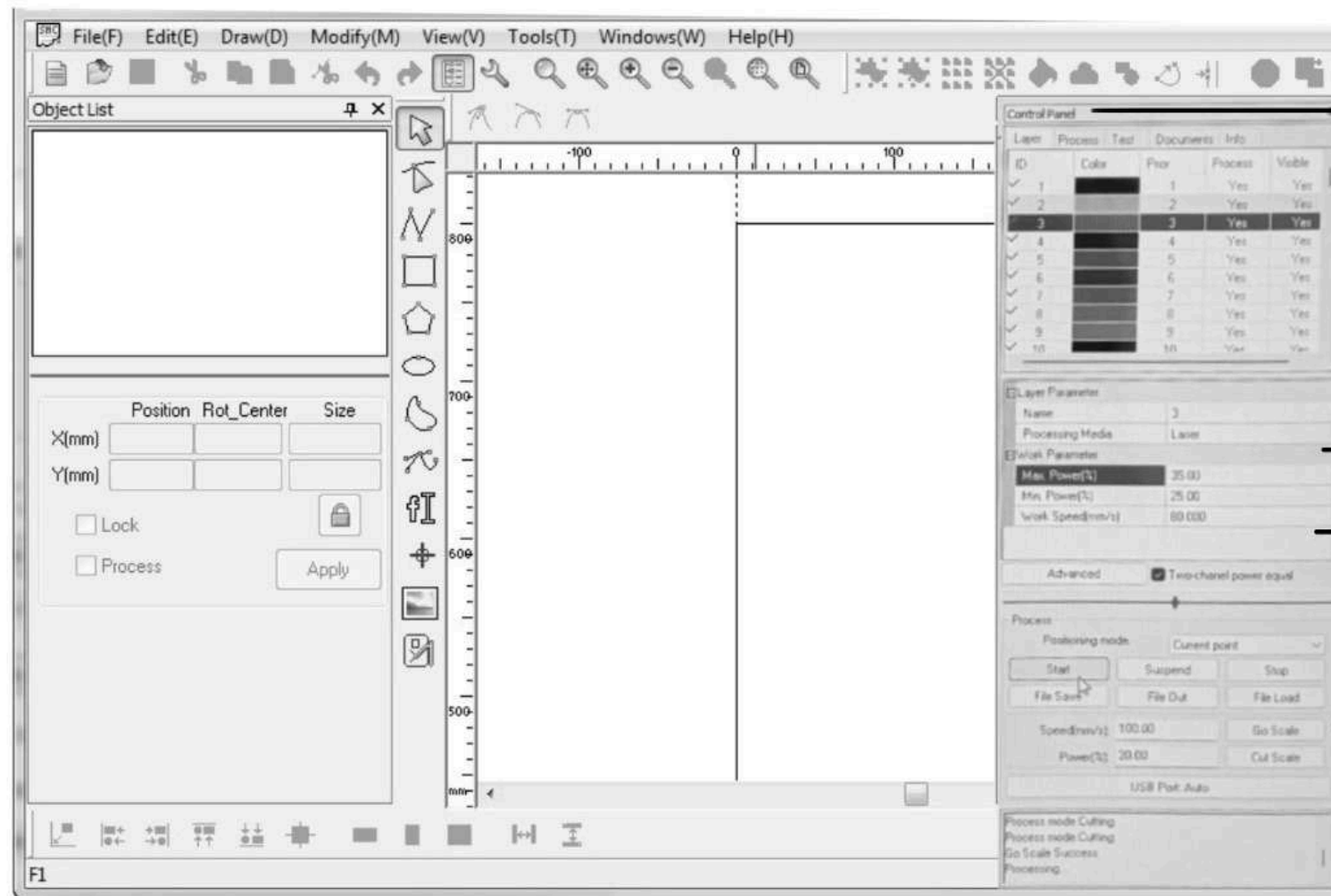


File



on the machine

2. Import your file
file->import



3. divide your design in layers
(each for different power/speed)

4. press go scale

5. set your parameters for each layer
1st - engraving
2nd - cutting

1. open smartcarve

in the software

last steps

1. wait a few seconds for fumes to be extracted.
2. press the emergency button
3. turn off the 3 machine currents and lock with the key
4. turn off power source
5. remove your material and clean the work area.